Supplemental Material S1. Case Study participants' productions of a subset of syllables containing corner vowels ([a, æ, i, u]) and [ʌ] during three baseline assessments. The number of times each response was produced (out of a total of 15 opportunities to produce each target) is in parentheses. Correct imitations of the target syllable are shown in **bold**.

	"daddy"		**"balloon"**		**"mommy"**
	æ	**i**	**ʌ**	**u**	**a**
Participant C1	**dæ** (1)	**di** (9)	**bʌ** (4)	lju (1)	**ma** (2)
	da (3)	da (2)	bʌɪ (1)	ldʒu (1)	mʌ (3)
	dan (1)	ge (2)	ba (4)	ldiɛ (1)	mwɛ (1)
	gæ (2)	gɛ (2)	ban (1)	u (1)	ba (1)
	ga (2)		bo (1)	dɛ (3)	baɪ (3)
	gan (1)		ʌ (1)	rɛ (1)	bʌ (3)
	gaŋ (2)		pʌ (2)	bɛ (1)	bɛ (1)
	gaʊ (1)		ra (1)	bʌ (1)	bɪ (1)
	gʌŋ (1)			pʌ (4)	
	ba (1)			wun (4)	
Participant C2	dʌ (1)	nɪ (2)	**bʌ** (3)	mɛ (3)	**ma** (1)
	dɛ (2)	nɛ (5)	mʌ (9)	mʌ (9)	mʌ (3)
	du (1)	nʌ (2)	mɛ (3)	bʌ (3)	mɛ (7)
	nʌ (3)	nu (1)			ʌ (2)
	nɛ (4)	jʌ (1)			nʌ (1)
	ʔʌ (3)	ʔʌ (2)			ɪ (1)
	bʌ (1)	ʔɪ (1)			
		mʌ (1)			